PROCEEDINGS OF THE 6th AGRICULTURAL ENGINEERING SCIENTISTS' MEET, 2018

The 6th Agricultural Engineering Scientists' Meet 2018 was held at Seminar Hall (RI Building), Tamil Nadu Agricultural University, Coimbatore on May 22, 2018. The session was chaired by the Vice-Chancellor, in which the Director of Research i/c, Dean, (Engg,) i/c, Coimbatore, Dean i/c, Kumulur, Director, WTC, Director, SCMS, Director, NRM, Special Officer (Seed), Director (CPMB), Director, CARDS and Heads of Departments and Staff members of AEC&RI, Coimbatore and Kumulur, TNAU participated.

MEMBERS PRESENT

| SI. No | Name | Designation | | | |
|-----------|--------------------------|--|--|--|--|
| 1. | Dr. K. Ramaraju | Director of Research, i/c | | | |
| 2. | Dr. N. Varadharaju | Dean (Engg.) i/c, AEC&RI, CBE | | | |
| 3. | Dr. V. Rajendran | Dean (Engg.) i/c, AEC&RI, Kumulur | | | |
| 4. | Dr. B.J. Pandian | Director i/c, WTC, Coimbatore | | | |
| 5. | Dr. C. Jayanthi | Director i/c, CMS, TNAU, Coimbatore | | | |
| 6. | Dr. R. Gnanam | Director i/c, CPMB, TNAU, CBE | | | |
| 7. | Dr. D. Jawahar | Special Officer, NRM | | | |
| 8. | Dr. P. Selvaraju | Special Officer, SEEDS | | | |
| 9. | Dr. K. Sathiyamoorthy | Professor, O/o the Director Research | | | |
| 10. | Dr. K.N. Raghumoorthy | Professor, O/o the Director Research | | | |
| 11. | Dr. N. Meenakshi Ganesan | Professor, O/o the Director Research | | | |
| 12. | Dr. Balaji Kannan, | Associate Professor (SWCE) | | | |
| 13. | Dr. D. Manohar Jesudas, | Professor & Head | | | |
| 14. | Dr. B.Shridar | Professor, AMRC | | | |
| 15. | Dr. V.M.Duraisamy | Professor, AMRC | | | |
| 16. | Dr. A.Surendrakumar | Professor, AMRC | | | |
| 17. | Dr. R.Kavitha | Professor, AMRC | | | |
| 18. | Dr. B. Suthakar | Assistant Professor, AMRC | | | |
| 19. | Dr. R. Thiyagarajan | Assistant Professor, AMRC | | | |
| 20. | Dr. S. Pugalendhi | Professor and Head, Dept. of Bioenergy | | | |
| 21. | Dr. S.Karthikeyan | Professor (Agrl. Microbiology), Dept. of Bioenergy | | | |
| 22. | Dr. P. Subramanian | Professor, Dept. of Bioenergy | | | |
| 23. | Dr. R.Angeeswaran | Assistant Professor, Dept. of Bioenergy | | | |
| 24. | Dr. R. Mahendiran | Assistant Professor, Dept. of Bioenergy | | | |
| 25. | Dr. S. Sriramajeyam | Assistant Professor, Dept. of Bioenergy | | | |
| 26. | Dr. K. Chandrakumar | Asst. Professor (Biochemistry), Dept. of Bioenergy | | | |
| 27. | Dr. P. Vijayakumary | Assistant Professor, Dept. of Bioenergy | | | |
| 28. | Dr. S. Ganapathy | Professor and Head, Dept. of F&APE | | | |
| 29. | Dr.T.Pandiarajan | Professor, Dept. of F&APE | | | |
| 30. | Dr. I.P. Sudhagar | Assistant Professor, Dept. of F&APE | | | |
| 31. | Dr. R. Arul Mari | Assistant Professor, Dept. of F&APE | | | |
| 32. | Dr. Raja | Assistant Professor (Microbiology), Dept. of F&APE | | | |
| 33. | Dr. D.Amirtham | Assistant Professor (Biochemistry), Dept. of F&APE | | | |
| 34. | Dr. Z. John Kennedy, | Professor, PHTC | | | |
| 35. | Dr. P. Vennila, | Professor (FSN), PHTC | | | |
| 36. | Dr. Kanchana, | Professor (FSN), PHTC | | | |

| 37. | Dr. M. Balakrishnan, | Associate Professor, PHTC |
|-----|-----------------------|--|
| 38. | Dr. G. Gurumeenakshi, | Associate Professor (FSN), PHTC |
| 39. | Dr. M. Chellamuthu, | Professor (SWCE), WTC, TNAU, Coimbatore |
| 40. | Dr. A. Raviraj, | Professor (SWCE), WTC, TNAU, Coimbatore |
| 41. | Dr. K. Nagarajan, | Professor (SWCE), WTC, TNAU, Coimbatore |
| 42. | Dr. G. Thiyagarajan | Assistant Professor (SWCE), WTC, TNAU, CBE |
| 43. | Dr. M.R. Duraisamy | Professor and Head, Dept. of PS&IT, TNAU, CBE |
| 44. | Dr. S. Sridevy | Assistant Professor, Dept. of PS&IT, TNAU, CBE |
| 45. | Dr. D. Uma | Professor and Head, Dept. of Biochemistry, TNAU |
| 46. | Dr. P. Rajkumar, | Professor and Head, Dept. of Processing & BS, |
| | | AEC&RI, Kumulur |
| 47. | Dr. D. Asokan, | Professor and Head, Dept. of Farm Machinery, |
| | | AEC&RI, Kumulur |
| 48. | Dr. V. Ravikumar, | Professor and Head, Dept. of SWCE & AST, AEC&RI, |
| | | Kumulur |
| 49. | Dr. M. Manikandan, | Assistant Professor (SWCE), AEC&RI, Kumulur |
| 50. | Dr. M. Nagarajan, | Assistant Professor (SWCE), AEC&RI, Kumulur |
| 51. | Dr. N. Anandaraj, | Assistant Professor (SWCE), ARS, Kovil Patti. |
| 52. | Dr. A. Valliammai, | Assistant Professor (SWCE), ARS, Bhavanisagar. |
| 53. | Dr. P. Sudha, | Assistant Professor, FC&RI, Mettupalayam. |
| 54. | Dr. V. Ananthi, | Assistant Professor (CS), TPO to VC, TNAU, |
| | | Coimbatore |
| 55. | Dr. A. Eswari, | Assistant Professor (Maths), HC&RI, Periyakulam. |
| 56. | Dr. M. Vijayabhama, | Asst. Professor (Stat.), FC&RI, Mettupalayam. |
| 57. | Dr. R. Ravikumar | Assistant Professor (Maths), FC&RI, Mettupalayam |
| 58. | Dr. R. Sunitha | Assistant Professor, Dept. of ENS, TNAU, CBE |
| 59. | Dr. J. Geethanjali | Teaching Assistant, Dept. of Bioenergy, TNAU |
| 60. | Dr. Prabha | Teaching Assistant, Dept. of Bioenergy, TNAU |

I. DETAILS OF STAFF AND PROJECT

| SI. | Name of the department / | No. of staff | | | No. of projects | |
|-----|-------------------------------|--------------|-----|----|-----------------|----------------------------|
| No. | station | Ρ | AsP | AP | Т | |
| 1. | PFDC, O/o the Dean (Engg.) | 1 | 1 | - | 1 | Externally funded – 1 No. |
| 2. | Department of Bioenergy | 3 | - | 5 | 8 | AICRP projects – 11 Nos. |
| | | | | | | Externally funded – 5 Nos. |
| | | | | | | TNAU project – 1 No. |
| 3. | Precision Farming Development | 1 | - | - | 1 | PFDC - 4 Nos. |
| | Centre | | | | | |
| 4. | Water Technology Centre | 4 | - | 1 | 5 | AICRP – IWM - 3 Nos. |
| | | | | | | NICRA – 1 No. |
| 5. | Department of Food and Agrl. | 3 | - | 5 | 8 | AICRP project – 11 Nos. |
| | Process Engineering | | | | | Externally funded – 1 No. |
| | | | | | | TNAU project – 4 Nos. |
| 6. | Post Harvest Technology | 6 | 1 | - | 7 | Externally funded – 3 Nos. |
| | Centre | | | | | TNAU project – 4 Nos. |
| 7. | Agricultural Machinery | 5 | - | 1 | 6 | Externally funded – 1 No. |
| | Research Centre | | | | | AICRP on FIM – 6 Nos. |
| | | | | | | AICRP on ESA – 4 Nos. |
| 8. | Water Technology Centre | 3 | - | 1 | 4 | TNAU project – 4 Nos. |
| | | | | | | AICRP on IWM – 1 Nos. |

| 9. | Physical Sciences and | 3 | - | 25 | 28 | TNAU project – 5 Nos. | | | |
|-----|--|---|---|----|----|---------------------------|--|--|--|
| | Information Technology | | | | | | | | |
| 10. | AEC&RI, Kumulur | | | • | | • | | | |
| а | Department of Farm Machinery | 2 | - | 5 | 7 | | | | |
| | & Bioenergy, Kumulur. | | | | | | | | |
| b | Department of Soil and Water | 4 | - | 3 | 7 | TNAU project – 1 No. | | | |
| | Conservation, Kumulur. | | | | | | | | |
| С | Department of Agrl. Process | 1 | - | 1 | 2 | Externally funded – 1 No. | | | |
| | Engineering, Kumulur. | | | | | | | | |
| 11. | ARS, Kovilpatti | - | - | 1 | 1 | AICRP project – 2 Nos. | | | |
| 12. | ARS, Bhavanisagar | - | - | 1 | 1 | TNAU project – 1 No. | | | |
| 13. | SWMRI, Thanjavur | - | - | 1 | 1 | TNAU project – 1 No. | | | |
| 14. | AC&RI, Madurai | 1 | - | 1 | 3 | | | | |
| 15. | CSC&RI, Madurai | 1 | - | - | 1 | | | | |
| 16. | KVK, Virinjipuram | - | - | 1 | 1 | | | | |
| 17. | AC&RI, Eachankottai | - | - | 1 | 1 | | | | |
| 18. | KVK, Sirugamani | - | - | 1 | 1 | | | | |
| 19. | AC&RI, Kudumiyanmalai | - | - | 1 | 1 | | | | |
| 20. | KVK, Kanyakumari | - | 1 | - | 1 | | | | |
| 21. | ADAC&RI, Trichy | 1 | - | - | 1 | | | | |
| 22. | AC&RI, Vazhavechaur | - | - | 1 | 1 | | | | |
| 23. | HC&RI (Women), Trichy | - | 1 | - | 1 | | | | |
| 24. | Controller of Exams, CBE | 1 | - | - | 1 | | | | |
| 25. | KVK, Aruppukottai | - | - | 1 | 1 | | | | |
| 26. | FC&RI, Mettupalayam | - | - | 1 | 1 | TNAU project – 1 No. | | | |
| | IL DEMARKS ON THE ONCOINC DESEARCH DRO JECTS | | | | | | | | |

II. REMARKS ON THE ONGOING RESEARCH PROJECTS

| S. | Title of the Project | PI | Period | Remarks |
|-----|---|--|---------------------------------------|---|
| No. | | | | |
| 1 | AEC&RI/CBE/APE/2016/001 Development of dryer for high moisture paddy | Dr. S. Ganapathy, Professor and Head, Dept. of F&APE | | Trials may be carried out for high moisture paddy drying at Nagapattinam. |
| 2 | AECRI/CBE/APE/2016/002 Evolving grading standards and design of graders for dehusked coconut | Dr.T.Pandiarajan, Professor, Dept. of F&APE | June 2016 to March 2019 | Coating may be done in the coconut (after removing the husk) to improve the self life |
| 3 | CPMB/CBE/BIC/2017/001 Developing a non thermal ultrasonic process technology for enhancing the shelf life of coconut milk | Dr.D.Amirtham Assistant Professor (Biochemistry), Dept. of F&APE | December 2017- November 2019 | Safety measures may be ensured. |
| 4 | HCRI/CBE/HOR/VEG/2017/001 Evaluation and standardization of postharvest curing methods and curing parameters to increase the shelflife of aggregatum onion during storage | Dr. C. Indurani Assistant Professor (Horticulture), Dept. of F&APE Dr. S. Ganapathy Professor and Head, Dept. of F&APE | June 2016 to March 2019 | Recirculation of air / Nitrogen system may be developed for aggregatum onion drying. Quality of |

| | | | | aggregatum onion during storage may be studied |
|----|---|---|--------------------------------|--|
| 5 | AEC&RI/CBE/BOE/2017/001 Development of a frugal engineering thermal reactor for generating energy efficient Refuse and Biomass Derived Fuels | Dr. P.Subramanian Professor, Dept. of Bioenergy | August 2017 – July 2019 | Performance evaluation may be carried out with biomass. |
| 6 | HSCRI/CBE/FSN/2017/001 Development of Millet based Functional Milk Beverag | Dr.S.Kanchana Professor (FSN), PHTC | Sep 2017 - Aug 2019 | Millet based health flour balls may be developed |
| 7 | AECRI/CBE/ PHT/ FSN / 2018 / 001- Processing of fruit powder from muskmelon and its stability during storage. | Dr. P.Vennila, Professor (FSN), PHTC | 01.01.2018 to 31.12.2020 | Musk odour may be avoided in the product. |
| 8 | AECRI/CBE/FAP/2017/001 Development of storage system for dehulled millets | Dr.M. Balakrishnan, Assoc.Prof.(F&APE) PHTC, AEC&RI, TNAU, Coimbatore Dr. N. Varadharaju, Dean (Agrl. Engg.), AEC&RI, TNAU, Coimbatore | 01.10.2017 to 30.09.2019 | Suitable technology may be developed to have the shelf life of one year. |
| 9 | HSCRI / CBR / FSN / 2017 / 001 Value added products from sapota | Dr. G. Gurumeenakshi, Associate. Professor (FSN) Dr. N. Varadharaju Dean (Ag.Engg) | Jan 2017- Jan 2019. | Technology may be developed for uniform ripening of sapota. Sapota jam may be prepared |
| 10 | AECRI/CBE/SWC/2016/001 Hydrological evaluation of watershed by Morphometric Analysis | Dr.A.Valliammai, AP(SWCE) Dr.A.Raviraj,Prof(SW CE) Dr.Balaji Kannan Asso Prof(SWCE) | Nov 2016- Oct 2019 | Morphmetrologic al parameters with hydrological information for site suitability may be developed. |
| 11 | AECRI/CBE/SWC/2017/001 Studies on the Efficacy of Ground Level Water Tanks Vs Open Wells as Temporary Storage for Small Water Discharges from Bore wells | Dr. M.Chellamuthu, Professor (SWCE) | June 2017 to March 2019 | Change in groundwater level due to artificial discharge may be studied. |
| 12 | WTC/CBE/SWC/2017/002 Standardizing Irrigation scheduling based on different types of automated drip Irrigation System | Dr.K.Nagarajan, Professor (SWCE) and Dr.SP.Ramanathan, Professor (Agronomy), Water Technology Centre | | Drip irrigation scheduling for different crops may be developed. |

| 13. | AECRI/KUM/SWC/2017/001 - | Dr. M. Manikandan | Dec 2017 - | Crop coefficient |
|-----|------------------------------------|---------------------|------------|--------------------|
| | Crop water requirement for drip | Asst Professor | Nov 2019 | used for different |
| | irrigated crops for different agro | (SWCE) | | crops may be |
| | climatic zones of Tamil Nadu | ` , | | verified. |
| | | Dr. V. Ravikumar | | |
| | | Professor (SWC) and | | |
| | | Head | | |

III. RECOMMENDATIONS (Suggestions of the 6th Agrl. Engg. Scientists Meet 2018)

- 1. PG and Ph.D. students name should be included in the projects (Action: All the HoDs')
- Farm machinery / equipment available in the market may be modified to suit our condition. (Action: All the HoDs')
- 3. Wet land laser leveler may be commercialized (Action: P&H, AMRC).
- 4. Performance of the seed drill may be improved (Action: P&H, AMRC).
- 5. Vegetable seedling transplanter demonstration may be conducted in collaboration with Horticultural department (Action: P&H, AMRC).
- 6. Red gram transplanter demonstration may be arranged at RRS, Paiyur (Action: P&H, AMRC and Director of Research).
- 7. Groundnut picker combine may be demonstrated at ORS, Tindivanam (Action: P&H, AMRC)
- 8. Seamless tube may be used to produce uniform seed pellets (Action: P&H, AMRC)
- Paper cups may be used for vegetable / sugarcane seedling production in portrays (Action: P&H, AMRC)
- 10. Turmeric ryzhome planter and harvesting machine may be included in turmeric value chain project (Action: P&H, AMRC and F&APE)
- 11. Raised bed green gram planter may be developed (Action: P&H, AMRC)
- 12. Stalk remover may be incorporated in onion harvester (Action: P&H, AMRC)
- 13. Survey may be conducted for usage of Chula (Action: P&H, Bioenergy)
- 14. Biofuel production technology may be developed using lignocelluloses biomass (Action: P&H, Bioenergy)
- 15. Continues operation of gasifier may be tried (Action: P&H, Bioenergy)
- 16. Arecanut husk may be analysed for the production of pith (Action: P&H, F&APE)
- 17. Palm fruit cutter may be demonstrated at AC&RI, Killikulam (Action: P&H, F&APE)
- 18. Water harvesting structure maps prepared during British period, may be collected from PWD for research activities (Action: Director, WTC, Coimbatore)
- 19. Suitable structures may be developed to avoid deposition of silt in water bodies (Action: Director, WTC, Coimbatore)

- 20. Recharging of open / bore well may be monitored by installing piezometer and Lysimeter (Action: Director, WTC, Coimbatore)
- 21. Weeders for millets may be developed in collaboration with Directorate of Crop Management Studies (Action: Dean, AEC&RI, Kumulur / Director (CMS), TNAU)
- 22. Groundnut vine cutting machine may be developed (Action: Dean, AEC&RI, Kumulur)
- 23. Millet chaffing and balleing machine may be developed (Action: Dean, AEC&RI, Kumulur)
- 24. Integrated tamarind processing system may be developed (Action: Dean, AEC&RI, Kumulur)
- 25. Effect of evapo-transpiration on sugar content in sugarcane crop may be studied (Action: Dean, AEC&RI, Kumulur)
- 26. Nitrogen uptake and losses in paddy field may be quantified (Action: Dean, AEC&RI, Kumulur)
- 27. Nutrient enrichment or depleting in the ground water may be studied (Action: Dean, AEC&RI, Kumulur)
- 28. Studies may be conducted by creating artificial drought (Action: Dean, AEC&RI, Kumulur)
- 29. Cloud seeding may be tried (Action: Dean, AEC&RI, Kumulur)

IV. WORK DONE FOR THE ACTION PLAN (2016-2019)

Farm Machinery

- **Theme:** Development of Machinery and technology to provide complete mechanization in selected crops.
- 1. Mechanization of groundnut cultivation Development of groundnut harvester with collection bin

| Activities | Y1 | Y2 | Y3 | Scientists involved | |
|---------------------------------|----|----|----|----------------------|-----|
| 1. Design of a harvester with | | | | Dr. B. Shridar | 25% |
| collection arrangement | | | | Dr. A. Surendrakumar | 25% |
| 2. Fabrication of the harvester | | | | Dr. R.Kavitha | 25% |
| 3. Field trials with harvester | | | | Dr. B. Suthakar | 25% |

- Planting of groundnut had already been mechanised Tractor drawn cultivator planter developed by AMRC is being used by farmers extensively.
- TNAU had also developed tractor operated groundnut digger. This implement has been adopted by various firms and different types of diggers are available commercially.

Development of groundnut harvester with collection device

• To eliminate the need to collect the plants dug, a conveyer type collection device was developed and attached to the existing digger.

Development of picker combine for groundnut

• A research project to pick the dried ground nut vines and separate the pods from the groundnut vines had been proposed. The groundnut vines dugout by the digger will be deposited in windrows and allowed to dry in the field.

• After drying for four to five days the dried vines will be picked and threshed by a picker combine. The picker part of the unit was adopted from the picker head of a commercial straw baler. Preliminary trials were conducted with the picker head.

2. Technology for mechanization in wide spaced irrigated crops (Cotton, maize and Redgram)

| Activities | Y1 | Y2 | Y3 | Scientists involved | |
|------------------------------------|----|----|----|---------------------|------|
| 1. Raised bed forming suitable for | | | | Dr. Monohar Jesudas | 40 % |
| furrow irrigated /drip irrigated | | | | Dr. A.Surendrakumar | 20 % |
| systems | | | | Dr. B. Shridar | 20 % |
| 2. Development of modular raised | | | | Dr. R.Kavitha | 20% |
| bed former cum seeder | | | | | |
| 3. Field trials with Raised Bed | | | | | |
| planter | | | | | |

- Mechanization trials were conducted under
- i. Drip irrigated field (Drip tape) and
- ii. Conventionally irrigated field
- In the drip irrigated plots, the main pipelines were laid under the ground and the laterals were laid for each row after sowing. The laterals were shifted during mechanized weeding and harvesting operations.
- Since there is no cross channels, the machinery could be operated conveniently.

Following operations were mechanized under cotton and maize crop (drip irrigated field)

- Mechanized land preparation primary tillage with disc plough and secondary with rotavator.
- Sowing with inclined plate planter at the required row to row spacing and plant to plant spacing with appropriate seed plate.
- Spraying the pre-emergence weedicide with tractor operated air sleeve boom sprayer.
- Irrigation with drip tape system.
- Mechanical weeding with self propelled power weeder.
- Cutting of the maize stalk with self propelled vertical reaper conveyer.

Mechanization in Conventional irrigated cotton crop

- Mechanized land preparation Primary tillage with disc plough and secondary with vertical rotary harrow.
- Land shaping to raised bed configuration with bed former with bed spacing of 73 cm in order to enable standard tractor to move through the field with regular tyre size.
- Sowing with inclined plate planter at the required row to row spacing and plant to plant spacing with appropriate seed plate (sowing at the side of the beds).

Mechanization in Conventional irrigated cotton crop

• Spraying the pre emergence weedicide with tractor operated air sleeve boom sprayer.

Mechanization in Conventional irrigated cotton crop

- Irrigation in the furrows with limited cross channels.
- Weeding of the cotton crop with standard tractor and modified hoe setting.

3. Mechanization of vegetable crop

| Activity | Y1 | Y2 | Y3 | Scientists involved | | |
|--------------------------------|----|----|----|-------------------------|------|--|
| 1. Design of Vegetable | | | | Dr. D. Monohar Jesudas | 60 % | |
| Transplanter | | | | Dr. C. Divaker Durairaj | 20% | |
| 2. Fabrication of Transplanter | | | | Dr. R. Kavitha | 20% | |
| 3. Field trials | | | | | | |

Development of a vegetable transplanter with variable row spacing

Mechanization of vegetable crops

Two different vegetable transplanting implements have been developed by TNAU viz., gripper chain type transplanter for bare root seedlings, cassette type transplanter for protray grown seedlings

Fully automatic vegetable transplanter (Experimental)

- The protray was held vertically and the seedlings were ejected by ejection pins that were driven by miniature geared motors. The synchronization of the seedling ejection and the tray traverse were made possible by microprocessor control.
- Preliminary trials were conducted with this device to transplant tomato seedlings.

Drum type automatic transplanter

- An automatic vegetable transplanter with similar seedling ejection device, but with a drum type protray holding and indexing arrangement had been designed.
- A research project to develop an fully automatic vegetable transplanter with suitable plant gripping and removal arrangement is also proposed.

<u>Bioenergy</u>

Theme: Enhanced energy and resource recovery from biomass and wastewater **Thrust area:** Biomass Refinement and Resource Recovery for Sustainable Energy Management

Workdone

- Developed a Hydrothermal carbonization (HTC) reactor for the production of biocoal
- Developed a reactor for biochar production for use in purification of gaseous biofuels by absorption

Deliverable

- Nutrient and energy recovery system for wastewater streams
- Reduction in carbon and energy foot print in bioconversions

Food And Agricultural Process Engineering

Themes: 1. Development of improved drying technologies

| Ob | jectives | Timeline | | | Scientists |
|----|---|----------|------|----|--------------|
| | | Y1 | Y2 | Y3 | |
| Pr | oject 1. Design of improved dryer for high mois | sture p | addy | | |
| 1. | Design and fabrication of improved on farm | | | | S. GANAPATHY |
| | dryer | | | | |
| 2. | Performance evaluation of dryer | | | | |
| 3. | Model development and improvising the | | | | |
| | design | | | | |

Work done

- In bin drying with near ambient air of high moisture paddy is feasible for tropical weather conditions
- Grain quality is retained to the maximum when the temperature of air held at 50° C
- Temperature and moisture front velocities at 50° C and 0.2 m3/s.m2 were found to be 3.21 cm/h and 2.81 cm/h respectively.

Works to be done

An in bin dryer for 1 tonne of paddy has been designed and fabrication works in progress

Themes: 2. Improved post harvest handling of fruits and vegetables

| Objectives | Timeline | Scientists |
|---|----------|----------------|
| | Y1 Y2 Y3 | |
| Project 2. Development of a grader for dehusked | coconuts | |
| Assessment of grading parameters of dehusked nuts | | T. Pandiarajan |
| 2. Design of grader based on physical properties | | |
| 3. Field evaluation and improvisation | | |

Work done

Grading machines for dehusked coconut based on weight has been developed.

Works to be done

• Performance evaluation of developed weight grading machine

Post Harvest Technology Centre

Thematic area: Sapota and value addition of Sapota

Project (1): Developing a process for uniform ripening and enhancing the shelf-life and quality of sapota (*Manilkara achras* (Mill.) Fosberg.)"

| Objectives | Y1 | Y2 | Y3 | Scientist involved |
|---|----|----|----|---------------------|
| To standardize the pre harvest spray to | | | | Dr. K. Venkatesan |
| obtain quality fruits | | | | Dr. N. Varadharaju |
| Development of a sensor to assess the | | | | Dr. Z. John kennedy |
| maturity index of sapota based on its latex | | | | Dr. M. Balakrishnan |
| content. | | | | |
| Optimization of application of ethylene for | | | | |
| uniform ripening. | | | | |
| Development of process to enhance the shelf | | | | |
| life by vacuum packaging and Controlled | | | | |
| atmospheric storage. | | | | |

Work Done

- Standardized the Pre harvest treatment to obtain the uniform ripening.
- Optimized modified atmospheric packaging and storage condition for enhancing the **Work to be done**
 - Development of a sensor to assess the maturity index of Sapota based on its latex content.
 - Optimization of application of ethylene for uniform ripening.
 - Development of process to enhance the shelf life by vacuum packaging and Controlled atmospheric storage.

Project (2): Development and quality evaluation of value added products from sapota

| Objectives | Y1 | Y2 | Y3 | Scientist involved |
|---|----|----|----|--|
| Development and quality evaluation of sapota jam and sapota candy | | | | Dr. G. Gurumeenakshi Dr. N. Varadharaju |
| Development and quality evaluation of sapota blended jam, sapota flakes and sapota powder | | | | |
| Development and quality evaluation of Sapota fruit bar and concentrated sapota pulp | | | | |
| Popularisation and commercialization of the products | | | | |

Work done

Developed following products from sapota

| \triangleright | Sapota flakes. |
|------------------|------------------------------|
| \triangleright | Sapota fruit bar. |
| \triangleright | Concentrated Sapota pulp and |
| \triangleright | Sapota powder. |
| \triangleright | Sapota blended jam. |
| e done | |

Work to be done

Popularisation and commercialization of the product.

Water Technology Centre

Theme:- Climate Proofing and Sustainable Watershed Development

Project 1:- To study the effectiveness of artificial recharge techniques in increasing the recharge rate and to improve the ground water quality

| Objective | Timeline | | ie | Scientists involved |
|--|----------|----|----|---|
| | Y1 | Y2 | Y3 | |
| To study the stage volume relationship of the identified recharge structures in the study area by topographical survey | | | | Dr.A.Valliammai, AP(SWCE),WTC-60% Dr.A.Raviraj, |
| Estimation of natural and artificial recharge due to artificial recharge structures | | | | Prof(SWCE),WTC-40% |
| Assessment of groundwater quality before and after monsoon | | | | |
| Study on impact of various recharge structures in increasing the recharge rate and to improve the ground water quality | | | | |

Study area

- Thondamuthur watershed(4B2B3d3), Coimbatore district
- Over exploited category
- Noyyal sub basin
- Area-76.93 sq kms
- Average rainfall 600 mm

- The hydrological soil group 'C' with a slow rate of infiltration and moderate runoff covers about 60% of the area
- The area has very gentle slope (1–2%).
- The major land use of the Thondamuthur block is Agricultural land
- The rock types include charnockite and gneiss.
- Thickness of the weathered zone ranges from 10 to 40 m

Work to be done

- Estimation of recharge in the study area
- Estimation of recharge rate due to artificial recharge structures
- Assessment of ground water quality before and after monsoon

Project 2: Hydrological evaluation of Watershed by Morphometric Analysis

| Objective | Timeline | | ne | Scientists involved |
|--|----------|----|----|---|
| | Y1 | Y2 | Y3 | |
| Preparation of hydrological thematic maps of the study area Viz. land use/cover, land forms, geology, Geomorphology and soil in the GIS domain | | | | Dr.A.Valliammai, AP(SWCE),WTC,TNAU (50%) Dr.A.Raviraj, Prof(SWCE), |
| Estimation of morphological parameters of the watershed | | | | WTC,TNAU(25%) 3. Dr.Balaji Kannan, |
| Integration of morphological parameters with hydrological information for the site suitability analysis of soil and water conservation structures in the basin and technology transfer | | | | AP(SWCE), Dept' of RS & GIS, TNAU(25%). |

Study area-Koraiyar watershed

- Koraiyar watershed (5A2B5a) Kinathukadavu block, Coimbatore district
- Over exploited category
- Walayar sub basin, PAP
- 10°43'07" to 10°55'27" N latitude and 76°53'32" to 77°09'27" E longitude
- Four toposheets (58B/13,58B/14,58 F/1,58 F/2)
- Area-289.83 sq.kms
- Weighted average rainfall of the study area is 688.69 mm

Work done

- Base line survey of the study area
- Preparation of various hydrological thematic layers of the study area
- Delineation of micro watersheds in the study area
- Morphometric parameters of the watershed

Delineation of Micro watersheds

- 14 micro watersheds are delineated in the study area for morphometric analysis
- Morphometric parameters
- Average basin length-9.085 km
- Mean stream length:-198.1m
- Drainage density-93.2
- Stream frequency-1.88
- Circulatory ratio-0.0014

Work to be done

- Estimation of morphometric parameters of the micro watersheds
- Integration of morphological parameters with hydrological information in GIS domain

Soil and Water Conservation Engineering

Thematic area: Water Flow & Nutrient transport Studies in Paddy fields

Project (1): Estimation of Water uptake of Paddy by soil moisture estimation by sensors

| Objectives | Y1 | Y2 | Y3 | Scientist involved |
|--|----|----|----|--------------------|
| To measure soil moisture by Time Domain | | | | |
| Reflectometry sensors in Drip imgated Paddy | | | | Dr. v.Ravikumar |
| To estimate Evapotranspiration by soil | | | | |
| moisture modelling and by Penman-Montieth | | | | Ms.Ankaleeswari, |
| method | | | | Ph.D student |
| To estimate crop coefficients for Drip irrigated | | | | |
| Paddy | | | | |

Work Done

- Paddy crop planted on 17.3.2017

 short duration (CO-15)
- Soil moisture data logged
 - Every 15 minutes
- Evapotranspiration estimated

Work to be done

- To estimate Evapotranspiration for drip irrigated paddy by soil moisture modelling for different crop seasons
- To estimate crop coefficents for drip irrigated paddy

Project (2): Estimation of nutrients uptake and transport by field studies and modeling

| Objectives | Ý1 | Y2 | Scientists involved |
|---|----|----|---------------------|
| To estimate reaction rate constants of Urea reactions | | | Dr. V.Ravikumar |
| in soil by field experimentation and modelling | | | Ms.Vanitha, |
| To compare urea, ammonium & nitrate dynamics by | | | Ph.D student |
| field observations and modelling | | | |

Work Done

- Paddy Crop raised under
 - Continuously flooded
 - Alternate and Wet & Dry
- Urea, Ammonium and Nitrate in soil
 - sampled at three depths 7.5 cm, 22.5 cm, 37.5 cm at different times

| S. No. | Observation | Continous Flood Irrigation | Alternate Wet and Dry Irrigation |
|-----------|---|----------------------------|-------------------------------------|
| 1 | Depth of water | 1164 (mm) | 1020 (mm) |
| 2 | Total yield of paddy (Variety - CORH4) | 8.74 (t/ha) | 8.25 (t/ha) |

Work to be done

Find the reaction rate constant by modelling using field collected data

Thematic area: Subsurface drainage for water logged & salt affected lands

Project (1): Subsurface drainage for waterlogged and salt affected lands in farmers field

| Objectives | Y1 | Y2 | Y3 | Scientist involved |
|---|----|----|----|---|
| To collect water and soil samples in the study area and to characterize the soil | | | | Dr.M.Manikandan Asst.Prof (SWCE) |
| | | | | / |
| Implement chemical soil treatment methods | | | | Dr.K.Sivasubramanian |
| and installation of drains at pilot scale | | | | ASSI.FIOI (EIIV. SC.) |
| Performance Evaluation of the Project | | | | Dr.Baskar, Associate Prof (Soil Science) |

Study area

- Lalgudi Taluk
- Villages : Thinniam, Sembarai, Mullal,
- Total affected area: 300 ha

Work done

Soil and water samples collected

| Villages | Soil | | Water | | | |
|----------|------|-----------|-------|-----------|--|--|
| | рН | EC (dS/m) | рН | EC (dS/m) | | |
| Thinniam | 8.6 | 1.98 | 8.4 | 0.98 | | |
| Sembarai | 9.2 | 1.32 | 7.9 | 0.95 | | |
| Mullal | 8.5 | 1.67 | 8.1 | 1.3 | | |

Work to be done

- To collect water and soil samples in the study area and to characterize the soil
- Implement chemical soil treatment methods and installation of drains at pilot scale
- Performance Evaluation of the Project

Thematic area: Estimation of Soil Erosion from Cropped Fields and using Rainfall Simulator

Project: Estimation of Soil Erosion from Cropped Fields and using Rainfall Simulator

| Objectives | Y1 | Y2 | Y3 | Scientist involved |
|--|----|----|----|---------------------|
| To assess the uncertainty of topographic | | | | Dr. R. Lalitha, |
| factor (LS Factor) using Geostatistical | | | | Professor |
| Techniques | | | | |
| To estimate annual soil erosion of the | | | | Ms.Anjitha Krishna, |
| watershed by RUSLE model | | | | PG student |
| To estimate soil loss using rainfall simulator | | | | |

Study Area

- Trichy District in Tamilnadu state
- Lalgudy Taluk in Trichy district
- Kullakudi watershed in Lalgudi taluk

Soil Erosion Class

| SI. No. | Av. Annual Soil Loss (t/ha) | Area (ha) | % of Total Area |
|------------|-----------------------------|-----------|-----------------|
| 1 | 0.02 – 1.00 | 2860 | 79 |
| 2 | 1.0 – 3.5 | 663 | 18 |
| 3 | 3.5 – 10.0 | 86 | 2 |
| 4 | 10.0 – 24.0 | 12 | < 0.5 (0.34) |
| 5 | 24.0 – 51.0 | 2 | < 0.5 (0.04) |
| | | 3623 | 100 |

| Erosion Class | Annual Soil Loss (t/ha) |
|----------------|-------------------------|
| None to slight | < 10 |
| Moderate | 10 to 50 |
| High | 50 to 200 |
| Very high | > 200 |

Work to be done:

• To estimate soil loss using rainfall simulator

V. ACTION PLAN PROPOSED FOR 2018-19

(Action: AMRC, TNAU, Coimbatore)

- 1. Mechanization of groundnut cultivation
 - Development of picker combine for groundnut
- 2. Technology for mechanization in wide spaced irrigated crops (Cotton, Maize and Redgram)
 - Development of a corn cob harvester
 - Demonstration of complete mechanization in maize and cotton
 - · Commercialization of automatic red gram protray seeder
- 3. Mechanization of vegetable crops
 - Development of a vegetable transplanter

(Action: Department of Bioenergy)

1. Silica production from biomass for PV cell production

(Action: Department of F&APE)

- 1. Design of improved dryer for high moisture paddy
- 2. Radio frequency drying of selected vegetables
- 3. Development of a grader for dehusked coconuts
- 4. Development of moringa pod cutting machine
- 5. Ohmic heating of liquid foods

(Action: Post Harvest Technology Centre)

- 1. Development of hybrid system for milling of pulses into fractionate products.
- 2. Development and commercialization of pulse based high value functional foods.

(Action: PFDC, AEC&RI, Coimbatore)

- 1. Standardization of cladding materials for its endurance
- 2. Drip fertigation and mulching for moringa

(Action: Water Technology Centre, Coimbatore)

- 1. Hydrological evaluation of Watershed by Morphometric analysis in PAP Basin
- 2. Effectiveness of Artificial Recharge Techniques in increasing the recharge rates and to improve the groundwater quality

(Action: AEC&RI, Kumulur)

- 1. Crop water requirement for drip irrigated crops for different agro climatic zones of Tamil Nadu.
- 2. Estimation of Crop Coefficient and Water requirement of Chilli and Cucumber under poly house and open field condition.

VI. WORK LOAD OF SCIENTISTS

| Name of the scientist | % of time | | | | |
|--|--|----------|----------------------|--------------------|---------------------|
| | Research (URP / AICRP/ Extn. Funded) | Teaching | Students guidance | Administr ation | Other activities |
| Dr. N. Varadharaju, Dean (Engg.) i/c, AEC&RI, CBE, | | | 20 | 80 | |
| Dr. V. Rajendran, Dean (Engg.) i/c, AEC&RI, Kumulur | | | 20 | 80 | |
| Dr. Balaji Kannan, Associate Professor (SWCE) | 30 | 30 | 20 | | 20 |
| Dr. D. Manohar Jesudas, Professor & Head | 65 | 08 | 05 | 22 | - |
| Dr. V.M.Duraisamy Professor, AMRC | 75 | 10 | 10 | - | 05 |
| Dr. B.Shridar Professor, AMRC | 65 | 15 | 05 | 15 | - |
| Dr. A.Surendrakumar Professor, AMRC | 69 | 20 | - | 10 | 01 |
| Dr. R.Kavitha Professor, AMRC | 68 | 22 | - | 09 | 01 |
| Dr. B. Suthakar Assistant Professor, AMRC | 65 | 28 | 02 | 04 | 01 |

| Dr. R. Thiyagarajan Assistant Professor, AMRC | 85 | 08 | 05 | 02 | - |
|--|----|----|----|----|----|
| Dr. S. Pugalendhi Professor and Head, Dept. of Bioenergy | 30 | 30 | 15 | 15 | 10 |
| Dr. S.Karthikeyan Professor (Agrl. Microbiology) , Dept. of Bioenergy | 30 | 30 | 15 | 05 | 20 |
| Dr. P. Subramanian Professor, Dept. of Bioenergy | 15 | 60 | 15 | - | 10 |
| Dr. R. Mahendiran Assistant Professor, Dept. of Bioenergy | 20 | 30 | 30 | - | 20 |
| Dr. R.Angeeswaran Assistant Professor, Dept. of Bioenergy | 30 | 30 | 20 | - | 20 |
| Dr. S. Sriramajeyam Assistant Professor, Dept. of Bioenergy | 30 | 30 | 20 | - | 20 |
| Dr. K. Chandrakumar Asst. Professor (Biochemistry), Dept. of Bioenergy | 30 | 40 | 15 | - | 15 |
| Dr. P. Vijayakumary Assistant Professor, Dept. of Bioenergy | 30 | 30 | 20 | - | 20 |
| Dr. S. Ganapathy Professor and Head, Dept. of F&APE | 30 | 30 | 15 | 15 | 10 |
| Dr.T.Pandiarajan Professor, Dept. of F&APE | 30 | 25 | 20 | 5 | 20 |
| Dr. I.P. Sudhagar Assistant Professor, Dept. of F&APE | 15 | 30 | 10 | 20 | 25 |
| Dr. R. Arulmari Assistant Professor, Dept. of F&APE | 10 | 25 | 0 | 15 | 50 |
| Dr. Raja Assistant Professor (Microbiology) , Dept. of F&APE | 10 | 15 | 0 | 20 | 55 |
| Dr. D.Amirtham Assistant Professor (Biochemistry) , Dept. of F&APE | 10 | 30 | 0 | 10 | 50 |
| Dr. Z. John Kennedy, Professor, PHTC | 20 | 30 | 20 | 20 | 10 |
| Dr. P. Vennila, Professor (FSN), PHTC | 20 | 30 | | 20 | 30 |
| Dr. M. Balakrishnan, Associate Professor, PHTC | 30 | 30 | 10 | | 30 |
| Dr. G. Gurumeenakshi, Associate Professor (FSN), PHTC | 30 | 30 | | | 40 |

| Dr.P.Geetha | 30 | 30 | - | | 40 |
|---|----|-----|----|----|----|
| Asst Professor (FSN), PHTC | | | | | |
| Dr. M. Chellamuthu. | | | | | |
| Professor (SWCE), WTC, | 20 | 70 | - | - | 10 |
| TNAU, Coimbatore | | | | | |
| Dr. A. Ravirai. | | | | | |
| Professor (SWCE), WTC. | 50 | 20 | 20 | - | 10 |
| TNAU. Coimbatore | | | | | |
| Dr. K. Nagarajan. | | | | | |
| Professor (SWCF), WTC | 20 | 60 | 10 | - | 10 |
| TNALL Coimbatore | 20 | 00 | | | |
| Dr. G. Thiyagarajan | | | | | |
| Assistant Professor (SWCF) | 50 | 20 | 10 | - | 20 |
| WTC TNALL CBE | 00 | 20 | 10 | | 20 |
| Dr. V. Rajendran, Dean (Engl.) | | | | | |
| AFC&RI Kumulur | - | - | 10 | 80 | 10 |
| Dr. P. Raikumar | 40 | 40 | 10 | 10 | |
| Prof & Head Dept of | 40 | 40 | 10 | 10 | _ |
| Processing & BS AEC&RI | | | | | |
| Kumulur | | | | | |
| Dr. S. Kulanthaisamy, Professor | | 50 | _ | 25 | 25 |
| DI. S. Kuldhillaisanny, Fiolesson (Physics) Dopt of Processing | - | 50 | - | 25 | 25 |
| & BS AEC&PI Kumulur | | | | | |
| Tmt P Suguette | | 100 | | | |
| Kunthalambigai Asst Professor | - | 100 | - | - | - |
| (Mothe) Dopt of Processing 8 | | | | | |
| RS AEC2 PL Kumulur | | | | | |
| DS, AECARI, Ruinului | | 00 | 10 | | 10 |
| DI. P. Jeyalakshini, Assistant | - | 00 | 10 | - | 10 |
| Processor (English), Dept. of | | | | | |
| Processing & BS, AEC&RI, | | | | | |
| Numuur | | 50 | | 10 | 10 |
| Dr. D. Soundararajan, Assistant | - | 50 | - | 10 | 10 |
| Processor (Physics), Dept. of | | | | | |
| Processing & BS, AEC&RI, | | | | | |
| | | | | | 10 |
| Dr. D. Asokan, Professor and | - | 30 | 30 | 30 | 10 |
| Head, Dept. of Farm Machinery, | | | | | |
| AEC&RI, Kumulur | | 45 | | | 05 |
| Dr. J. John Genasekar, | 30 | 45 | 20 | - | 05 |
| Professor (Bioenergy), Dept. of | | | | | |
| Farm Machinery, AEC&RI, | | | | | |
| Kumulur | | | | | |
| Dr. S.A. Ramjani, Asst. | - | 50 | 20 | - | 30 |
| Professor (Bioenergy), Dept. of | | | | | |
| Farm Machinery, AEC&RI, | | | | | |
| Kumulur | | | | | |
| Dr. P.K. Padmanathan, Asst. | 22 | 33 | 22 | 05 | 18 |
| Professor (FMP), Dept. of Farm | | | | | |
| Machinery, AEC&RI, Kumulur | | | | | |
| Dr. S. Thambidurai, Asst. | - | 40 | 30 | - | 30 |
| Professor (FMP), Dept. of Farm | | | | | |
| Machinery, AEC&RI, Kumulur | | | | | |

| Dr. A.P. Mohankumar, Asst. Professor (FMP), Dept. of Farm Machinery, AEC&RI, Kumulur | - | 35 | 20 | 15 | 30 |
|--|-----|----|-----|----|----|
| Dr. P. Dhanchezhiyan, Asst. Professor (FMP), Dept. of Farm Machinery, AEC&RI, Kumulur | - | 50 | 30 | 10 | 10 |
| Dr. V. Ravikumar, Professor and Head, Dept. of SWCE & AST, AEC&RI, Kumulur | 10 | 60 | 20 | 05 | 05 |
| Dr. K. Shamugasundaram, Professor, Dept. of SWCE & AST, AEC&RI, Kumulur | - | 60 | 20 | 10 | 10 |
| Dr. R. Rajendran, Professor, Dept. of SWCE & AST, AEC&RI, Kumulur | - | 70 | 20 | - | 10 |
| Dr. R. Lalitha, Professor, Dept. of SWCE & AST, AEC&RI, Kumulur | - | 50 | 25 | 10 | 15 |
| Dr. K. Arunadevi, Asst. Professor, Dept. of SWCE & AST, AEC&RI, Kumulur | 20 | 50 | 10 | 10 | 10 |
| Dr. M. Manikandan, Asst. Prof. (SWCE), AEC&RI, Kumulur | 15 | 55 | 10 | 05 | 15 |
| Dr. M. Nagarajan, Asst. Prof. (SWCE). AEC&RI. Kumulur | 15 | 50 | 10 | 05 | 20 |
| Dr. N. Anandaraj, Asst. Prof. (SWCE), ARS, Kovil Patti. | 40 | 35 | - | - | 25 |
| Dr. A. Valliammai, Asst. Prof. (SWCE), ARS, Bhavanisagar. | 70 | - | - | - | 30 |
| Dr. P. Sudha, Asst. Professor, FC&RI, Mettupalayam. | 30 | 50 | 05 | 05 | 10 |
| Dr.R.Visvanathan, Professor (Agrl. Processing), ADAC&RI, Trichy. | - | 80 | - | - | 20 |
| Dr.V.Thirupathi Professor (F&APE), Dept. of Human Development, Community Science College& RI, Madurai | 30 | 40 | 20 | - | 10 |
| Dr. A. Kamaraj, Assistant Professor (Bioenergy), AC&RI, Eachangottai, Thanjavur | 10 | 60 | 10 | - | 20 |
| Dr. R. Mythili, Assistant Professor, AC&RI, Vazhavachanur, Tiruvannamalai | Nil | 60 | 20 | - | 20 |
| Dr. A. Mani, Assistant Professor (SWC), SWMRI, Kattuthottam, Thanjavur | 20 | 20 | 10 | - | 50 |
| Dr. D. Ramesh, Associate Professor (Bioenergy), HC&RI (Women), Trichy | 14 | 56 | Nil | - | 30 |

| Dr. V. Thirupathi, Professor (F&APE), CSC&RI, Madurai | 30 | 40 | 20 | - | 10 |
|---|----|----|----|----|----|
| Dr. M. R. Duraiswamy, Professor and Head, Dept. of PS&IT | - | 30 | 30 | 30 | 10 |
| Dr. R. Sathy, Professor (Maths), Dept. of PS&IT | - | 50 | 30 | - | 20 |
| Dr. S. Sridevy, Asst. Prof.(Comp. Sci.), PS&IT | 11 | 66 | 11 | - | 12 |
| Dr. R. Vasanthi, Asst. Prof.(Maths.), Dept. of PS&IT | - | 60 | 20 | - | 20 |
| Dr. M. Nirmala Devi, Asst. Prof.(Maths.), Dept. of PS&IT | - | 62 | 20 | - | 18 |
| Dr. P. G. Saravanan, Asst. Prof.(Agril. Statistics), Dept. of PS&IT | - | 60 | 20 | - | 20 |
| Dr. M. Radha, Asst. Prof.(Agril. Statistics), Dept. of PS&IT | - | 64 | 16 | - | 20 |
| Dr. Patil Santosh Ganapati Asst. Prof.(Agril. Statistics), Dept. of PS&IT | 10 | 62 | 22 | - | 6 |